

Characteristics

40-150 is a chromate-free wet-in-wet filler based on epoxy resin designed to coat commercial vehicles and to refinish cars. Very good flow, very fast drying and the outstanding overspray absorption ensure fast overcoatability after only 30-45 minutes and optimum gloss retention at the same time. Perfectly suitable as primer for polyester body fillers and polyester spraying filler. Adhesion to steel, aluminium and zinc substrates.

Physical Characteristics



12 month



2004/42/IIB(c)(540)<540



Paint + hardener 2:1 by volume
Dilution for 40-150 Epoxy Primer,
addition 10 - 25 %

Application



16 - 22 s
4 mm DIN



1,3 - 1,6 mm
1,6 - 2,0 bar



1,3 - 1,6 mm
1,6 - 2,0 bar



1 - 2



1. 5 - 10 min.
2. 5 - 10 min.
3. 10 - 15 min.



25 - 50 µm

Drying



10 - 15 min



30 - 45 min



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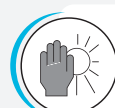


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Storage



Store the product in a ventilated place. Keep away from direct exposure to sunlight. Keep between +5°C and 20°C.

Safety



For more informations check the safety data sheet.



This data sheet is for information purpose only. To our knowledge the data provided complies with the latest standard and is based on years of experience in the manufacturing of our products. Copyright: Q-Company Int. GmbH, all rights reserved.